

BAYERISCHE MOTOREN WERKE AKTIENGESELLSCHAFT

Bayerische Motoren Werke AG - 8 München 13 - Abholfach

To all Motorcycle Dealers

ihre Zeichen

Ihre Nachricht vom

Unsere Abtig. und Zeichen

Hausruf Nr.

München 13, Lerchenauer Straße 76

KV2K schi/pi/wi

334

July 26, 1962 (e.)

BETREFF:

BMW R 69 S Motorcycles

Dear Sirs.

Concerning the BMW R 69 S motorcycles in a few cases the following complaints may take place:

- 1. Piston pin traveling within the piston eye and damaging the cylinder wall.
- 2. Cylinders breaking away on the foot.
- 3. Pins of breather plates getting loose.

To eliminate such faults please use the new modified parts as indicated hereunder:

Re 1.

Install two pistons of the new type with the shorter piston pin, Part. Nr. 00 12 084. (When using 0.5 mm. oversize 00 12 085, and 00 12 086 for 1 mm. oversize). These new pistons are standard equipment from frame Nr. 656 812 onward. It may be possible however that also after the said frame number pistons of the old type have been used in some cases. Renew, hone or grind cylinders as required.

Re 2.

Install two reinforced cylinders, Part No. 00 10 034. On this occasion also install the new pistons with the shorter pin. The reinforced cylinders are standard equipment as from frame No. 656 529. (Cylinder foot reinforced to 13 mm. = 1/2").

Re 3.

• Use the new breather plate with pin of 6 mm. instead of 5 mm. Part No. 00 31 170. This new part is standard equipment starting with frame No. 656 270.

Please perform the modifications as per point 1 to 3 on <u>public</u> body-owned motorcycles as quickly as possible, but with the due discretion. On motorcycles owned by <u>private persons</u> how-ever only in case of a complaint. At every maintenance service a special check should in any case be made whether signs of faults as per point 1 to 3 are already recognizable.

Purchase the necessary parts through your spare parts center. If the motorcycle in question is still within the terms of the warranty, then we shall reimburse the parts and the labor costs against sending-in a duly completed warranty claim together with the pertaining old parts. For the R 69 S motorcycles owned by <u>public authorities</u> we also shall take over the repair costs occurring beyond the warranty period. As regards the <u>private</u> owners we do not want to be considered niggardly after the warranty has been expired, but reserve the right of judging each case individually. When entering such a cost claim, you will please send both the old parts and the claim to our service KV2K.

We thank you in advance for a careful cooperation.

Very truly yours,

BAYERISCHE MOTOREM WERKE Aktiengesellschaft

i. V. Ortmann

Makowitzki