SERVICE INFORMATION

Technical Customer Service VKT 20 Gi/wi-Ra	Motorcycles R 50/5, R 60/5 Group: Engine	München, April '70 No. 1/70(279) en

RE: Carburetors with accelerating pump

Dear Sirs,

In order to improve the transition from idling to the part-load range the carburetors of the R 50/5 model have been equipped with accelerating pumps quite from the beginning of the standard serial production, and that of the R 60/5 commencing with frame number 2 930 530.

In case of complaint, the accelerating pump may be installed subsequently on the R 60/5 model; the complete conversion kit has the ordering number 13 11 1 255 838 and consists of the following parts:

Conversion kit for accelerating pump

New parts	Part No.	Superseded parts	Part No.
Accelerating pump	13 11 1 255 816	Mixing tube	13 11 1254 731
Main jet	13 11 1 255 836	Main jet	13 11 1254 733
Idling jet	13 11 1 255 557	Idling jet	13 11 1254 923
Float bowl with threaded hole	13 11 1 255 923	Float bowl	13 11 1254 915
Plug	13 11 1 255 817		
Seal ring (gasket)	13 11 1 255 837		

The motorcycles are to be provided with accelerating pumps in case of complaint only. The settlement takes place via the usual warranty procedure. Required labour including re-adjustment of carburetors 7 FR.

Yours very truly

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa. i.V.

Delleske Bennewitz

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