



# SERVICE INFORMATION

Technical customer service  
VKT Gi/wi-ba

Motorcycles R50,R60,R69S  
Group: Transmission

München, June 7, 67  
No. 2/67 (253)en.

Re: End play of transmission shafts

Dear Sirs,

A diminution of the gearbox noises has been obtained by reducing the end play of the transmission shafts to  $0 + 0.1$  mm. This modification has been introduced in the series production on the

R 50 model effective of frame No. 643 990  
R 60 model effective of frame No. 1814 026  
R 69S model effective of frame No. 662 545

Please correct the respective tolerance data in your Repair Manual, page 33.

Very truly yours,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft

ppa.

i.V.

  
Makowitzki

  
Delleske