



# SERVICE INFORMATION

Cust.Serv.- Techn.Dept.  
VKT Gi/wi-ba

Motorcycles R 50S & R69S  
Group: Engine

München, April 10, 67  
No. 3/67 (248)en.

Re: Valve timing

Dear Sirs,

Please be kind enough to correct in your Instruction Manual for motorcycles R 50, R 60 & R 69 S, page 7, and in the Repair Manual for the same models, page 11, valve timing data of the models R 50S and R 69S as follows:

Valve timing, with valve clearance of .08" (2 mm):

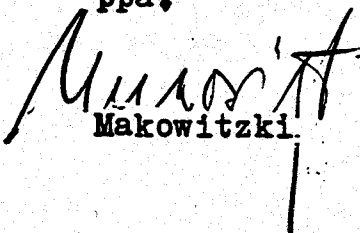
Intake opens	4 deg. before T.D.C.
Intake closes	44 deg. after B.D.C.
Exhaust opens	44 deg. before B.D.C.
Exhaust closes	4 deg. after T.D.C.

Very truly yours,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft

ppa.

i.V.

  
Makowitzki

  
Delleske