



# SERVICE INFORMATION

Cust. Serv. Techn. Dept.  
VKT Gi/rm/Ey/be

1 and 2-cylinder motorcycles  
Group: Brakes, wheels, tyres

Munich, 8 Nov. 1966  
No. 1/66 (236) engl.

Re.: Linking rod for foot brake.

In order to ensure easy mounting and dismantling of foot brake control rods, a self-fixing bolt is fitted, on the production line, as link between connecting rod and brake lever (on R 27 model) or bell crank lever (on R 50, R 60 and R 69S models).

This modification will affect the following spare-numbers:

### One-cylinder model R 27

Parts denomination	old	new
Bolt	99 40 395	-----
Self-fixing bolt	-----	99 34 954
Pin	99 45 095	none
Washer	99 31 066	none
Connecting rod with fork head	40 44 122	40 44 159
Nut	99 22 053	none
Foot brake lever	40 44 150	40 44 151

### Twin models R50, R60 and R69S

Parts denomination	old	new
Bolt	99 40 396	-----
Self-fixing bolt	-----	99 34 954
Pin	99 45 090	none
Washer	10 66 186	none
Connecting rod with fork head	40 44 224	40 44 225
Bell crank lever	40 44 258	40 44 226

No. 1/66 (236) engl.

In our production line, this modification is effective  
as of frame-number

386	365	on	R 27	models
642	386	on	R 50	"
629	956	on	R 60	"
661	445	on	R 69S	"

Please note, that the new connecting rod can only be mounted together respectively with the new foot brake lever (on one-cylinder models) or with the new bell crank lever (on twin models).

Very truly yours,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.

  
Makowitzki

Delleske