



SERVICE INFORMATION

Cust. Serv. - Techn. Office
VKT Gi/wi/ba

Motorcycles R 27 & R 50/2
Group: Engine

München, 28. June 1966
Nr. 3/66 (230) en.

Re: Colour marks on piston pin and boss

Dear Sirs,

In order to further improve the silent operation of the engine on the models R 27 and R 50/2, the clearance between piston pin bore and pin has been decreased from max. 0.011 mm to 0.006 mm.

The piston pin boss and the pin are marked with black or white colour dots; parts marked with the same colour must be assembled together.

This modification has become standard equipment on the R 27 model commencing with frame Nr. 384 965, on the R 50/2 model commencing with frame Nr. 641 387.

Very truly yours,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

i.V.

Makowitzki
Makowitzki

Delleske
Delleske